

# Rabin Worldwide



## Saltine Cracker Production & Packaging Line - Kroger Bakery - \$12 Million Dollar Installation

457 Cleveland Avenue  
Columbus  
Ohio  
43215  
United States

Production Segment for Saltine & Oyster Crackers, Sheeter, Salter Station, Oven, Packaging Equipment, Wrappers, Conveyors, Cartoner, Case Packer

Ended Sep 20, 2019 2:25pm EDT (7:25pm BST)

Lot	Description
137	Liftoflex electric portable roll handling lift, model 20500, 75 lbs lift capacity with pendant switch control, mobile base, aluminum and stainless construction, [Rigging Fee: \$50] All Bids Subject to Kroger's Approval
138	Carver lab hydraulic press, model C, s/n 37000-160, 12 ton dual column, [Rigging Fee: \$50] All Bids Subject to Kroger's Approval
240	Day sigma blade mixer, approx 35" W x 46" D, stainless agitator blade and bowl, with carbon steel body, Asset # 17010, [Rigging Fee: \$800] All Bids Subject to Kroger's Approval
272	Lantech overhead auto straddle stretch wrapper, model S1500, s/n SC001836, 2 legs system, 45 - 60 load/hr with standard pallet grip, 138" H, freestanding, accommodate 58" L x 58" W x 80" H load max., 3-5 CFM @ 80 psi, dry air complete with approx. 51" W x 25' L pallet feed roller conveyor, with gea ...[more]
404A	Auctioneers Note: This is a bulk lot for lots 405 to 444 inclusive. If this bulk bid is higher than the combined amount for individual hammer prices on lots 405-444, the individual hammer bids on these lots will be cancelled and the lots awarded to the bulk bid winner. Should the individual Ha ...[more]
405	Spooner Vicars tro tipper/conveyor, model 2295, s/n 132501, with integrated low level tipper, with motorized lifting forks, 90" W flared hopper with live bottom conveyor, 50" x 90", 14" dia x 40" 2-roll dough feed and associated gear drives, photo eye sensors, Asset # 61259 (2006), [Rigging Fee: \$2 ...[more]
406	Spooner Vicars stainless incline dough feed conveyor, model 2320, s/n 132502, approx 45" W x 24' L, Asset # 61359 (2006), [Rigging Fee: \$1800] All Bids Subject to Kroger's Approval
407	Mettler Safeline metal detector, model 400102, s/n 84261, 50" x 5" H aperture, [Rigging Fee: \$600] All Bids Subject to Kroger's Approval
408	Spooner Vicars 3-roll sheeter, model 3210, s/n 132504, cut sheet with approx 10" dia x 40" L straight and spiral groove roller, screw jack gap adjuster and sensor dough hopper/agitator, scrap pocket from scrap incline conveyor to hopper, sanitary belt conveyor to laminate machine, stainless frame a ...[more]
409	Spooner Vicars SF laminator, model 3015, s/n 132505, (1st and 2nd gauge rolls) Cascade control system, high speed laminating table/conveyor with 40" W x 9" dia quick release gauging/laminating rollers, 50" W outfeed conveyor, 52" W x 5' L laminator knife, tension and tracking regulators/sensors, qu ...[more]
410	Spooner Vicars modular gauge roll unit for 3rd, 4th, final gauge operation, fitted with relaxing conveyor, bottom and final gauge, with sanitary belt conveyors, approx 52" W, 15" dia rollers, twin-screw jacks, quick release scrapers, shaft mount drives, intermediate web conveyors, (3) Allen Bradley ...[more]

- 411 Spooner Vicars rotary cutter unit, model 3500, s/n 132513, with synchronized high-speed twin rollers, approx 10" dia x 52" L, complete with relaxing, stripping, scrap pickup, reversing scrap and reject conveyors, plus cutting conveyor, model 3411, s/n 12512, anvil roller, air skinning fan blower, p ...[more]
- 
- 412 Spooner Vicars scrap incline conveyor, model 2620, s/n 132516, from recovery cross conveyor to sheeter, top hopper, approx 12" W x 32' L, stainless with sanitary belt, [Rigging Fee: \$300] All Bids Subject to Kroger's Approval
- 
- 413 Sheeting line main control panel, on 5-door stainless cabinet with integrated AB automation control instrument, including (31) PowerFlex 40 7.5/10 hp and 2 hp AC drives, (1) set of Kinetix 6000 servo drive 2094, (1) 15 kw converter, Cat # 2094BC02-M02S, (2) sets of PLC Control Logix each at 17 slot ...[more]
- 
- 414 Tiefenthaler salt dispenser/topping sprinkler, model T1860, s/n CL062106, with stainless hopper, approx 12" W x 50" L x 18" deep with salter wire mesh conveyor, 24" W x 52" L, Asset #'s 62079, 66159, [Rigging Fee: \$500] All Bids Subject to Kroger's Approval
- 
- 415 Vacuum/product recovery equipment, including (1) Coperion - Ktron vacuum sequencing receiver 2400 Series with gravity discharge gate, auto-reverse jet cleaning, (1) 4" W x 90" L product recovery conveyor to a 23" x 23" x 14" H mobile recovery bin, gear drives, Asset # 62081, [Rigging Fee: \$600] ...[more]
- 
- 416 Spooner Vicars stainless swivel panner, model 3801, s/n 1325187, approx 52" W x 7' L with wire mesh belt with side roller panner, track band follower on mild steel pedestal support, [Rigging Fee: \$1500] All Bids Subject to Kroger's Approval
- 
- 416A Auctioneers Note: This is a bulk lot for lots 405 to 416 inclusive. If this bulk bid is higher than the combined amount for individual hammer prices on lots 405-416, the individual hammer bids on these lots will be cancelled and the lots awarded to the bulk bid winner. Should the individual Ha ...[more]
- 
- 417 [LOT] (4) Stainless exhaust hoods, approx 72" x 100" L, with Ney York blower, tube axial fan blower, 2400 cfm, (2009), [Rigging Fee: \$800] All Bids Subject to Kroger's Approval
- 
- 418 Spooner Vicars 70M direct gas-fired multi-burner 5-zone oven, model 4420, s/n 132521, zero gas pressure gas-burning system, auto flame monitor, each zone has an extraction fan damper and exhaust, insulated bake chamber, outer sheeting at approx 6.5" modules, with 39" dia terminal end drum, total le ...[more]
- 
- 419 Spooner Vicars cracker breaker, stainless frame and cover, approx 50" x 22", with (2) 4" poly breaker rollers, Asset # 62121, [Rigging Fee: \$1500] All Bids Subject to Kroger's Approval
- 
- 420 [LOT] Hoist and electric platform, (1) CM Loadstar 1/2 toon electric hoist, (1) 4' x 4' platform lift, [Rigging Fee: \$300] All Bids Subject to Kroger's Approval
- 
- 421 Z-frame mobile scrap take-away conveyor, approx 18-1/2" W x 120" total length with flighted belt at 6" intervals x 4" H flight, [Rigging Fee: \$300] All Bids Subject to Kroger's Approval
- 
- 422 Transfer conveyor, approx 52" x 103" L, from barrel nose pivot belt end to oiler, stainless frame, and associated gear drives, [Rigging Fee: \$2500] All Bids Subject to Kroger's Approval
- 
- 423 Avins Fabricating Co/GOE AVPLS spray system, model OSM-7000-BBP-054-084, s/n GOE-07-02-125D, approx 54" W x 8' L with wire mesh conveyor belt, upper and lower drum AC drive controlled with control panel with PLC and AB PanelView HMI, slurry and hold tank port and control, stainless, Asset # 62139, ...[more]
- 
- 424 Transfer conveyor, 52' W x 8' L with wire mesh belt on mobile base, [Rigging Fee: \$800] All Bids Subject to Kroger's Approval
-

- 425 Stainless vibratory spiral chute, 2 flights down to cooling conveyor, 36" dia x 5' H, Asset #62761, [Rigging Fee: \$200] All Bids Subject to Kroger's Approval
- 
- 426 Saltine cooling conveyor system, with (1) inline process sensor analyzers /tester and approx 250' L total belt length from 4th floor pivot table/barrel turner roller to 3rd floor barrel turner/belt bypass, nose bar extend, 52" W sanitary belt, 3 bypass pneumatic belt lift, proximity photo-eye, sens ...[more]
- 
- 427 [LOT] Saltine stacking line, 52" W x approx 50' L total run, system includes (1) Wood Fabrication Inc. barrel turner with 50" dia drum, (3) Wood Fabrication Inc. custom build stacker conveyors with sanitary belt band, nose bars, N & S side 24" dia guidewheels, drive, takeup, tracker rollers, (1 ...[more]
- 
- 428 [LOT] (3) Stainless scrap conveyors, (2) under nose bar junctions by stacker line, 12" W x 12' L, Bosch with sanitary belt, type TCI-SP, (1) incline flighted discharge with plastic modular belt, 14" W x 10' L total length with gear drives, [Rigging Fee: \$600] All Bids Subject to Kroger's Approval ...[more]
- 
- 429 [LOT] (3) Raleys Product Handling Ltd stainless saltine vibratory infeed conveyors, model F010, s/n 20593, multisize (multi product capable) each with 8 lanes vibratory tracks, 24" W x 44' L (N) 53' L (middle) 50' L (S), (2) 24" W sanitary transfer belt to vibratory tracks, 20' L (S), 10' L (middle ...[more]
- 
- 430 Bosch Sig N wrapping station, model System AG, s/n J-01491-HCS-017, with (1) horizontal flow wrapper, type HCS, process 2" to 20" cut off length product at 7.5" max W x 1.5 to 10" L x 3" H, 180 p/min, film @ 60 kg max x 15.5" reel width, 3" core dia with hot/cold seal capable, rotary cross seal uni ...[more]
- 
- 431 Bosch Sig N wrapping station, model System AG, s/n J-01491-HCS-018, with (1) horizontal flow wrapper, type HCS, process 2" to 20" cut off length product at 7.5" max W x 1.5 to 10" L x 3" H, 180 p/min, film @ 60 kg max x 15.5" reel width, 3" core dia with hot/cold seal capable, rotary cross seal uni ...[more]
- 
- 432 Bosch Sig N wrapping station, model System AG, s/n J-01491-HCS-019, with (1) horizontal flow wrapper, type HCS, process 2" to 20" cut off length product at 7.5" max W x 1.5 to 10" L x 3" H, 180 p/min, film @ 60 kg max x 15.5" reel width, 3" core dia with hot/cold seal capable, rotary cross seal uni ...[more]
- 
- 433 Nercon stainless conveyor system, approx 106' total length x 3" wide from wrapper to start of indecart transfer /feed conveyor including, (1) incline #62240, (1) 30 degree suspended #62241, (1) 180 degree suspended #62241, (1) decline 4" W with brush under belt cleaner, belt tensioner #62242, (1) 1 ...[more]
- 
- 434 Stainless conveyor system, approx 135' total length, from wrapper to start of indecart transfer /feed conveyor , (1) incline 3" W #62248, (1) straight suspended #62249, (1) 180 degree suspended #62249, (1) decline 4" W with brush under belt cleaner #62250, (1) 180 degree with 3" W plastic slat belt ...[more]
- 
- 435 Nercon stainless conveyor system from wrapper to start of indecart transfer /feed conveyor, approx 121' total length x 3" wide including, (1) incline #62256, (1)180 degree suspended #62257, (1) decline 4" W #62253, (1) 180 degree with 3" W plastic slat conveyor #62279, gear drives, stainless frame, ...[more]
- 
- 436 [LOT] Nercon stainless conveyor system approx 75' total length including, (1) 12" W x 7' L scrap reclaim with 90 degree slide chute, (1) incline 12" x 9' with pneumatic diverter rail/gate, (1) incline 3" plastic slat belt #62244, (1)180 degree suspended #62245, (1) decline #62246, with gear drives, ...[more]
- 
- 437 [LOT] Premier 3-door stainless slug conveyor control panel with (16) AB AC drives Cat # 22B-D2P3N104, 1 hp, PowerFlex 40, (8) PowerFlex 525, (1) 10 slot Compact Logix with CPU L32E, (24) Busman Optima 30 A, 600 V, (2) Hirschmann MM247X1, (1) Nitron 712X4 switch, (1) Sola SDN 10-24480 PS, (2) 3000 V ...[more]

- 438 [LOT] RA Jones 4-station high speed stacker loader, model Indecart, each station has Oval I-Trak collating system with 8 Servo controlled 10" x 9" x 5" Blue Product carriage, feed conveyors, including launching/accelerating and metering/180 degree with photo-eye sensors, registration control panels ...[more]
- 
- 439 RA Jones horizontal motion washdown cartoner, model Criterion 2000-CCM, s/n 56191, with low level carton magazine approx 10' L, uphill chain-driven angled magazine throat, stainless bucket product conveyor, Orbitrak carton feed system, with vacuum spindles, load check photo-eye, approx 10' L traili ...[more]
- 
- 440 Stainless rework conveyor, 12" W x 44" L, rubber belt and incline 12" W x 7' L, flighted plastic belt with gear drives, mobile base, [Rigging Fee: \$300] All Bids Subject to Kroger's Approval
- 
- 441 [LOT] (2) Mettler Toledo high speed metal detectors, model 400303, s/n's 76405, 76406, 14" W x 7" H aperture with 12" W x 7' L feed conveyor, plastic modular belt with reject , Asset # 27829, [Rigging Fee: \$500] All Bids Subject to Kroger's Approval
- 
- 442 Mettler Toledo high-speed check weigher, model Micro Mate, s/n S050191-1A/2A, with 12" W x 33" L feed conveyor, plastic modular belt, Asset # 27831, [Rigging Fee: \$500] All Bids Subject to Kroger's Approval
- 
- 443 [LOT] Stainless discharge/transfer conveyors, approx 10" W x 165' total length with 90 degree and 180 degree sections, from check weigher to case packer, plastic slat chain belt, side guardrails, photo-eye/proximity sensors with attached stainless product /sorting tables (Control Panel not included ...[more]
- 
- 444 Douglas knockdown intermittent motion case/tray packer, model Axiom, s/n 104088, low level 6' L blank carton magazine/upper vertical hopper assembly, 30" index setup arms, magazine drive chain, breaker bar/rollers, adjustable flap trap, load deck, funnel, bed plate and compression plates, stainless ...[more]
- 
- 453 Houdijk 11-zone cooling tunnel, approx 77 to 80' L, 42" W sanitary belt on 46" W x 36" H tunnel with 11 insulated side panels, both sides at 7' L /panel, each zone fitted with Trenton refrigeration unit coolers, model TLP107MA-SIB-T0161, 1/15 hp, 115 V, 1 ph/60 hz, 300 psig, R-404A, and Keeprite re ...[more]
- 
- 454 Houdijk Overhead transfer conveyor to tray loader, approx 205' L total length with 39", 32" and 21" W belts, transition from cooling tunnel end to metering conveyor start system, includes (2) 45 degree, (1) 90 degree Rotzinger multiple nose bar end points, bottom rubber scrapers with flip down catc ...[more]
- 
- 455 Conveyors Houdijk chicane/metering conveyors, approx 35' L total length, sanitary belts, 10" W to 22" W with Festo DSRL Series synchronous/indexing semi-rotary drive unit, bottom rubber scraper with pullout pan, [Rigging Fee: \$1800] All Bids Subject to Kroger's Approval
- 
- 456 Houdijk line master cookie row forming machine, with 10 Servo Run accu-feeders, 20 lanes count feed cookie transfer to dual-mode slug tray/wrapper overhead flight bar conveyor, with Poka-Yoke runner, bottom support belt, infeed/buffer and index conveyor units, aligning phaser plus, Cognex Vision Vi ...[more]
- 
- 457 [LOT] (3) Flexlink Transfer and loop return aluminum-framed plastic chain conveyors, including (1) 7" W x 35" L with 180 degree and 30 degree bend, (1) 7" W x 9' L, (1) 7" W x 10' L with (2) 30 degree bend, all with direct mount end gear drive units, plus (1) 8" W x 20' L with 180 degree stainless ...[more]
- 
- 476 Houdijk 11-zone cooling tunnel, approx 77 to 80' L, 42" W sanitary belt on 46" W x 36" H tunnel with 11 insulated side panels, both sides at 7' L /panel, each zone fitted with Trenton refrigeration unit coolers, model TLP107MA-SIB-T0161, 1/15 hp, 115 V, 1 ph/60 hz, 300 psig, R-404A, and Keeprite re ...[more]
- 
- 477 HoudijkTray loader transfer conveyor system, approx 235' L total length with 39", 32" and 21" W belts, transition from cooling tunnel end to metering conveyor start, system, includes (2) 45 degree, (1) 90 degree Rotzinger multiple nose bar endpoints, bottom rubber scrapers with flip-down catch pans ...[more]

- 
- 485 AMF pick and place case packer, model Versa Pack, s/n 8621103 with 14" W and 16" W x 12' long product and case conveyor, plastic modular chain belt, pick rate approx 60 boxes/minute with AB PanelView 700 HMI, control panel, with AB programmable controls, Baldor Eco Servo drive, automation and elect ...[more]
- 
- 495 Stainless liquid batch control panel with 3000L batch controller, (1) LC flow control in line unit, 3 ph, 480 V, [Rigging Fee: \$300.00] All Bids Subject to Kroger's Approval
- 
- 504 Werner portable rotary moulder with 10" dia x 33" L roll feed hopper, 7.5 hp gear drive, 80" L x 34" W belt discharge, HD caster, control box, scrapper blade, Asset # 16506, [Rigging Fee: \$300.00] All Bids Subject to Kroger's Approval
- 
- 1094 Gardner Denver model Electra Saver II rotary screw air compressor, with TTP and Gardner Denver HEX, 150hp /1780rpm, 460v, 3ph/60hz on skid ( asset # AIR-CMP-S2R-16399), [Rigging Fee \$1800.00] All Bids Subject to Kroger's Approval
- 
- 1095 Ingersoll Rand Nirvana rotary screw air compressor model IRN100N-CC / NV5292U02253 145psig discharge, 100hp drive motor, 1/2hp fan, 460v/3ph/60hz, ( asset # AIR-CMP-S4R-16402 ), [Rigging Fee \$1800.00] All Bids Subject to Kroger's Approval
-