

# Westbrook Engineering

Pristine CNC & Toolroom Machinery - Surplus to the needs  
of Ferris State University - Big Rapids, Michigan



Extremely Low Hour Hurco CNC Machines including VM10i  
VMC's ,TM6i Lathes,Vertical Milling Machines, Clausing  
Colchester Lathes, Harig Surface Grinders

Online Only  
915 Campus Drive  
Swan Technical Arts Bldg  
#220  
Big Rapids  
Michigan  
49307  
United States

Ended Jun 12, 2018 3:48pm ET (8:48pm BST)

Lot	Description
0	Featuring - Hurco Machining Centers(4) Hurco VM10i Vertical Machining Centers (2013) -very low hours and are considered to be in "LIKE NEW" condition.(2) Hurco VM1 Vertical Machining Centers (2002)THIS IS A NON-BIDDABLE LOT See Lots 57-62 to Bid
0A	Featuring- Supermax & Acer Vertical Mills(9) Acer and Supermax Vertical Milling Machines with Readouts &ColletsTHIS IS A NON-BIDDABLE LOT See Lots 9-17 to Bid
0B	Featuring- Clausing Colchester Lathes(8) Clausing Colchester 13" and 15" Toolroom Lathes with Readouts and many accessories*THIS IS A NON-BIDDABLE LOT See Lots 1-8, to Bid
0C	Featuring- Harig Surface Grinders (6) Harig 6" x 12" Surface Grinders**THIS IS A NON-BIDDABLE LOT See Lots 18-23 to Bid
1	Clausing Colchester 15" x 50" Toolroom Lathe with 10" 3 jaw Chuck, 10" 4 jaw Chuck, Aloris Tool Post, Collet Chuck, and Related Tooling SN# 6/0055/34195 DD
2	Clausing Colchester 15" x 50" Toolroom Lathe 10" 3 jaw,10" 4 jaw, Aloris tool post, Collet Chuck, Acu-Rite DRO, 14" face plate, and Related Tooling SN# 6/0055/33604DD
3	Clausing Colchester 15" x 50" Toolroom Lathe 8" 3 jaw, 10" 4 jaw, 5-C Collet set, Collet Chuck, Collet Closer, Aloris Tool Post, Newall DRO,Taper Attachmentand Related Tooling.SN# 6/0055/29036
4	Clausing Colchester 13" x 40" Toolroom Lathe 8" 3 jaw,10" 4 jaw, 5-C Collet set, Aloris Tool Post, Newall DRO and Related Tooling SN#5/0014/08932
5	Clausing Colchester 13" x 25" Toolroom Lathe (2) 6" 3 jaw, 8" 4 jaw, Aloris Tool Post, DRO, 11" Face Plate and Related Tooling SN# 5/0013/08870
6	Clausing Colchester 13" x 25" Toolroom Lathe 6" 3 jaw, 8" 4 jaw, Aloris Tool Post, Collet Chuck, Newall DRO, Collet Chuck, Chuck Guard, and Related Tooling SN# 5/0013/12479 DD
7	Clausing Colchester 13" x 25" Toolroom Lathe 6" 3 jaw, 8" 4 jaw, Aloris Tool Post, Newall DRO, 10" faceplate, 12" faceplate, Chuck Guard and Related Tooling SN# 5/0013/12211 DD
8	Clausing Colchester 13" x 25" Toolroom Lathe 6" 3 jaw, 8" 4 jaw, 7" 6 jaw, 5-C Collet Set, Collet Chuck, Collet Closer, Aloris Tool Post Newall DRO, Chuck Guard, and Related Tooling.SN# 5/0013/12161 DD

- 9 Supermax Titan Series Variable Speed Vertical Mill Model YO-1.5VS-T, 9" x 42" Table, 60 - 4200 RPM, 3-Axis Sargon DRO, Collets,Sargon DRO, Collet Set and Rack, Way Cover ( neither rotary table or dividing head are included with machine) SN# 9-T812075
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- 10 Supermax Titan Series Variable Speed Vertical Mill Model YO-1.5VS-T, 9" x 42" Table, 60 - 4200 RPM, 3-Axis Sargon DRO, Collets,Sargon DRO, Collet Set and Rack, Way Cover (Vise not included with machine)SN# 9-T812275
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- 11 Supermax Model Super 2 Variable Speed Vertical Milling Machine, 9" x 49" Table, 60 - 4200 RPM, Kurt D 675 Vise, 2 Axis Sterling DRO, 1- shot lube, SN# 90420140
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- 12 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM. (Vise not included with machine) SN# 99030225
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- 13 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM. (Vise not included with machine) SN# 11010287
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- 14 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM. (Vise not included with machine) SN# 11030258
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- 15 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM. (Vise not included with machine) SN# 110300256
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- 16 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM.(Vise not included with machine) SN# 11040289
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- 17 Acer Vertical Milling Machine Model EVS-3VS, 9" x 42" table, Newall 2 Axis DRO, Way Cover, Collet Set, 1-Shot Lube, 60-4500 RPM. (Vise not included with machine) SN# 11010238
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- 18 Harig Super 612, 6" x 12" Surface Grinder, 6" x 12" Permanent Magnetic Chuck, Coolant SN# N/A
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- 19 Harig Super 612 6" x 12" Surface Grinder with Scales for X, Y DRO. 6" x 12" Permanent Magnetic Chuck, Coolant, SN# N/A
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- 20 Harig Super 612 6" x 12" Surface Grinder with Scales for X, Y DRO, 6" x 12" Permanent Magnetic Chuck, Coolant, SN# N/A
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- 21 Harig 612 6" x 12" Surface Grinder, 6" x 12" Permanent Magnetic Chuck, Coolant, SN# N/A
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- 22 Harig 612 6" x 12" Surface Grinder, 6" x 12" Permanent Magnetic Chuck, Coolant, SN# N/A
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- 23 Harig 612 6" x 12" Surface Grinder, 6" x 12" Permanent Magnetic Chuck, Coolant, SN# N/A
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- 24 Tool Pre-setter Gildemeister-DeVlieg Tool Presetter. Heidenhain DRO Control with Lista Cabinet Base. Serial # 68-10-120
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- 25 (1) Pallet containing (2) Briney Thermax II and (1) Briney Thermax Shrink Fit Induction Units with Numerous Collets.SN# 92050 SN# MM2-7.5-25-004, SN# MM2-7.5-25-008
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- 26 (1) Pallet Containing Approximately 58 New Briney Shrink Fit Tool Holders
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- 27 (1) Box Containing Approx 219 New Niagara HSS Roughing End Mills, 2" dia, 6 Flute, 7.5" Length, TICN coated (NEW)
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- 28 Budget 1 ton Powered Chain Hoist with Pendant Control Model# 113455-10, Sn# 173242
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- 29 Budget 1 ton Powered Chain Hoist with Pendant Control Model# 113455-10, Sn# 178266
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- 30 Budget 1 ton Powered Chain Hoist with Pendant Control Model# 113455-5 Sn# 167521
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- 31 Budget 1/2 ton Powered Chain Hoist with Pendant Control Model# 310896-1, Sn# PH136030SS
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- 32 80' Run of Hoist Trolley Beam (7" x 14" I-Beam) including (3) 25' Sections and (1) 5' Section
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- 33 Giddings & Lewis Winslow Model HC Drill Point Grinder with Accessories including Extra Wheels, Fixtures, Manuals and Spare Components in Metal Cabinet. SN# 940-071-6-97
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- 34 Aget Model #VCS-2 Vacuum Cleaning System. SN# 23302
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- 35 Rockwell 6" Belt / 12" Disc Sander model 31-710 sn# LB1260
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- 36 Hammond (Double Belt) Belt Sander Model # 50DD w/ Stand and Integral Dust Collector SN# 1285
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- 37 Parker-Majestic Universal Cylindrical Grinder with 6" 6-jaw Scroll Chuck. SN# 1499-A-55
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- 38 Hammond Pedestal Grinder Model # 10A (10" Wheels) w/ Dust Collector Base and Lighted View Guard Sn# 6103
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- 39 Hammond Pedestal Grinder Model # 10A (10" Wheels) w/ Dust Collector Base and Lighted View Guard Sn# 6104
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- 40 Delta Pedestal Grinder / Polisher Model # 23-100 (10" Wheels) w/ Exhaust Guards and Lighted View
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- 41 10" Abrasive Chop Saw with Sliding Vise, 1.5 HP Baldor Motor and Coolant Tank.
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- 42 Dumore Tool Post Grinder Kit Model # 8475 w/ Case and accessories (Like New Condition)
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- 43 Grob Vertical Band Saw Model # 4V-18, w/ integral front mounted Blade Welder and side mounted (secondary) Blade Welder- Jet Model # JWG-12, Hydraulic Powered Table. Sn# 610
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- 44 Solberga 22" Geared Head Drill Press Model # SE 725, Serial # 8019.
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- 45 Chicago Electric Solvent-Based Parts Washer Model # 6500.
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- 46 Trinco Sand Blaster Model # 36, Serial # 7536-4 w/ Trinco Dry Blast Dust Collector Model # BP.
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- 47 Dongan 3-Phase General Purpose Transformer, 480V Delta Primary, 208Y/120V Secondary, 15KVA.
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- 48 General Electric Transformer, 432/156/180V Primary, 240/120V Secondary, 7.5 KVA
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- 49 Square D 1-Phase General Purpose Transformer, 480/240V Primary, 240/120V Secondary, 5 KVA

50	52' Run Westinghouse Buss Bar including 4) 10.5' Sections and 2) 5' Sections with 8-10 switch boxes., 16' Run Square D Buss Bar (1 Section) with 1 Switch box. Includes pallet of bus boxes.
51	Heavy Duty Steel Work Bench with Wood Top, estimated load capacity of 2,000 pounds. 6' x 3' x 36"
52	Heavy Duty Steel Work Bench with Wood Top, estimated load capacity of 2,000 pounds. 6' x 3' x 36"
53	Heavy Duty Steel Work Bench with Wood Top, estimated load capacity of 2,000 pounds. 6' x 3' x 36"
54	Heavy Duty Steel Work Bench with Wood Top, estimated load capacity of 2,000 pounds. 6' x 3' x 36"
55	36" x 48" Cast Iron Surface Plate with Stand. Does not include plate on top.
56	12" 40X Optical Comparator with Graduated Glass Lens.
57	Hurco VM-1Hurco VM-1 CNC Vertical Machining Center, Spindle Recently Replaced, Approximately 6,800 Total Hourson Machine, Max CNC Control SN# VM1-06009112CFA (2002)
58	Hurco VM-1Hurco VM-1 CNC Vertical Machining Center, Spindle Recently Replaced, Approximately 6,500 Total Hourson Machine, Max CNC ControlSN VM1-06011112CFA (2002)
59	26" x 16" x 20" Travels, 30" x 16" Table, 10,000 Max RPM, Cat 40 Taper, 15 HP Spindle, 20 Station ToolchangerHurco Win Max Single Screen Control with 12" Color LCD, 2 GB RAM, 64 GB Hard DriveIncludes the following accessories: Max CNC Control, WinMax Classic Package with Advconvanved Verificatio ...[more]
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63	7" x 14" Travels, 15.8" Between Centers, 15.94" Swing Over Bed (9.45" Over Cross Slide), 12.4" Max Turning Dia, 13.4" Max Turning Length, 6,000 Max RPM, A2-5 Spindle Nose, 17.5 HP Spindle Motor, 2.2" Spindle Bore Diameter, 1.77" Max Bar DiameterHurco WinMax Single Screen Control with 12" Color LCD ...[more]
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65	(2) 12" x 9" x 3" Black Granite Surface Plates
66	Misc Machine and Vise Parts

70 Pallet of Lathe Chucks, Collets and Accessories

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71 Lathe Accessories including Collets, Tool Holder, etc.

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72 Coolant Lines

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73 Chick QL4 quick Lock Vise (No Handle)

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74 Chick MBAS 1550 #F9605018 Quick Lock Vise

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75 Vise (No Handle)

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76 Sagop Vise 150 x 200 SN#82972

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77 8SV Quick Action Vise

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78 Hurco Precision Machine Vise

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79 Hurco Precision Machine Vise

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80 Kurt HD690 anglock Precision Machine Vise

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81 Hurco Precision Machine Vise

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82 Kurt HD690 Anglock Precision Machine Vise

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83 Kurt HD690 Anglock Precision Machine Vise

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96 Kurt D675Precision Machine Vise

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